

Abstract of the Disclosure

5 A cutting insert, intended for drills, in particular long hole drills, includes a cutting edge from which a concavely curved, chip removing surface extends up to a ridge where the curved surface transforms into a top side of the cutting insert. A number of long narrow chip-embossing formations (e.g., grooves or beads) extend from the chip removing surface to the top side with the purpose of producing, in the underside of the chip, long narrow embossments in the form of either ridges or flutes in order to stiffen the chip and make it more prone to breakage.